

Date: Thursday, 04/09/2008 10:27:36 AM
 User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	MIRROR BRACKET LH
Job Number :	41801		
Estimate Number :	12339		
P.O. Number :		Part Number :	D20133
This Issue :	04/09/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D2013 REV C
First Issue :	/ /	Project Number :	N/A
Previous Run :	41415	Drawing Revision :	C
Written By :		Material :	
Checked & Approved By :	JUD 08.9.04	Due Date :	16/09/2008
Comment :	Est Rev:A New Issue 05-11-01 JLM	Qty:	10
		Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M304TR0750W049	304 RD Tube .750 x .049W
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Comment: Qty.: 2.0447 f(s)/Unit Total: 20.4467 f(s)
 Material: 3/4 O.D. x .049" wall, 304/316 SS Seamless Tubing
 (M304TR0.750W.049)
 Batch: M108844

SB 08/09/04 (10)

2.0	BRAKE NC	NC BRAKE
-----	----------	----------



Comment: NC BRAKE

- 1-Punch as per template D2013-T3 and Dwg D2013
- 2-Flatten ends of D2013-3 tube as per Dwg D2013 using DT8545
- 3-Bend (1) tube as per Dwg D2013 using Jig DT8201
Identify as D2013-3.
- 4-Deburr as required

SB 08/09/04 (10)

SB 08/09/04 (10)

FF 08/09/05 (10)

SA 08/09/04 (10)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

S 08/09/08 (10)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock
 Location: W322

PC 08-09-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR BRACKET LH

Job Number: 41801

Part Number: D20133

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC21

FINAL INSPECTION/W/O RELEASE



08/09/09 JA

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-09-08

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

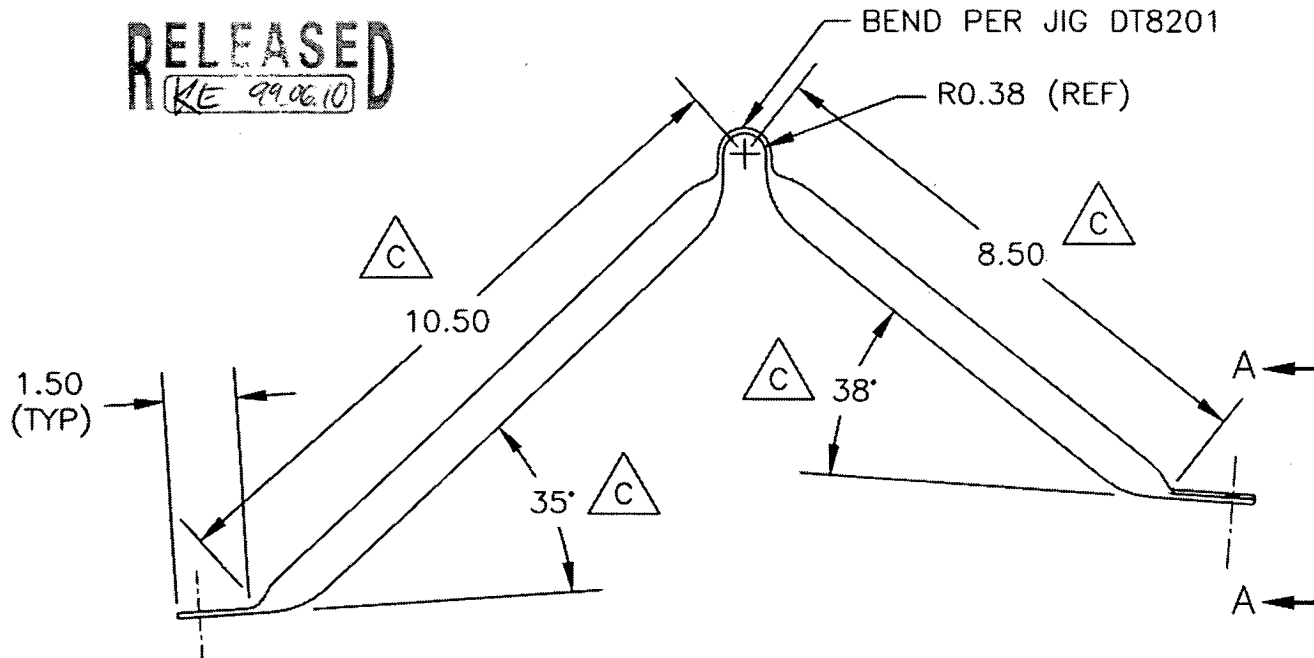
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

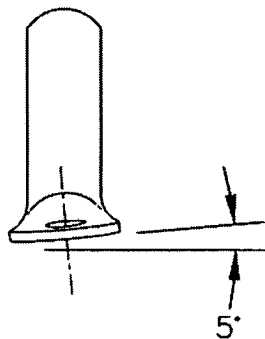
NOTE: Date & initial all entries

RELEASED
KE 99.06.10



D2013-1 LH SHOWN
D2013-2 RH OPPOSITE
(FOR 205 MIRROR)

DRILL $\phi 0.257$ (TYP)
0.400 (TYP)



VIEW A-A

CUT LENGTH: 23.25 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 OD x 0.049 WALL

DART

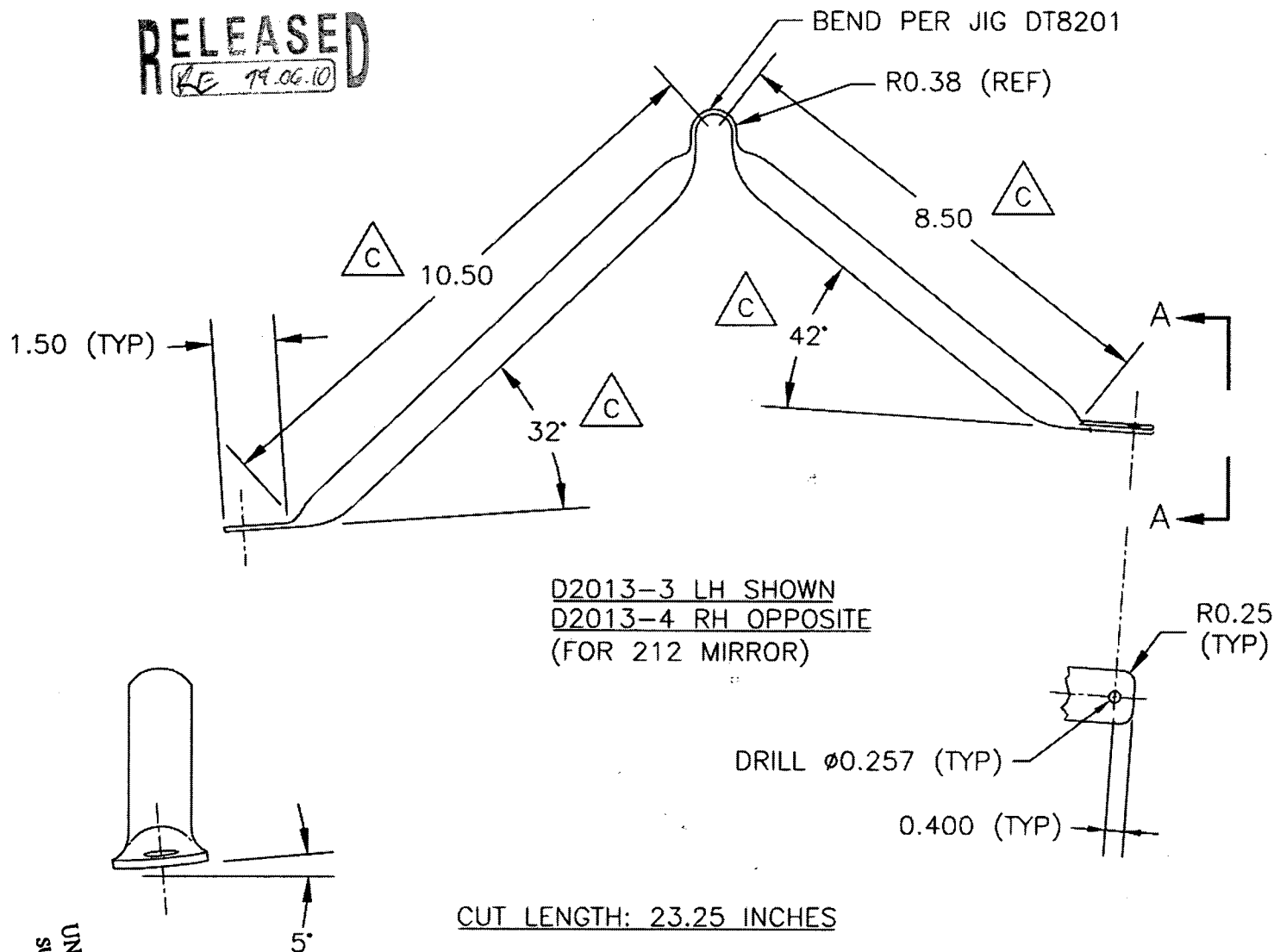


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CHECKED	AE	APPROVED	AE	DRAWING NO. D2013	SHEET 1 OF 3
DATE	99.06.07	TITLE	MIRROR BRACKET	SCALE	NTS
A	90.10.22	NEW ISSUE			
B	94.06.15	REDRAWN			
C	99.06.07	REDRAWN, CHANGE OF DIMENSIONS			

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KE 19.06.10



DART



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99.06.07	MIRROR BRACKET	SHEET 2 OF 3
		SCALE
		NTS

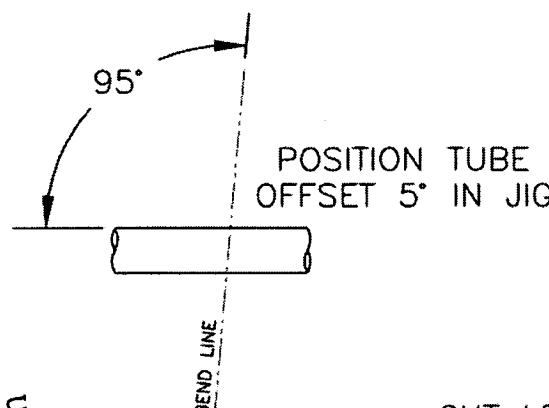
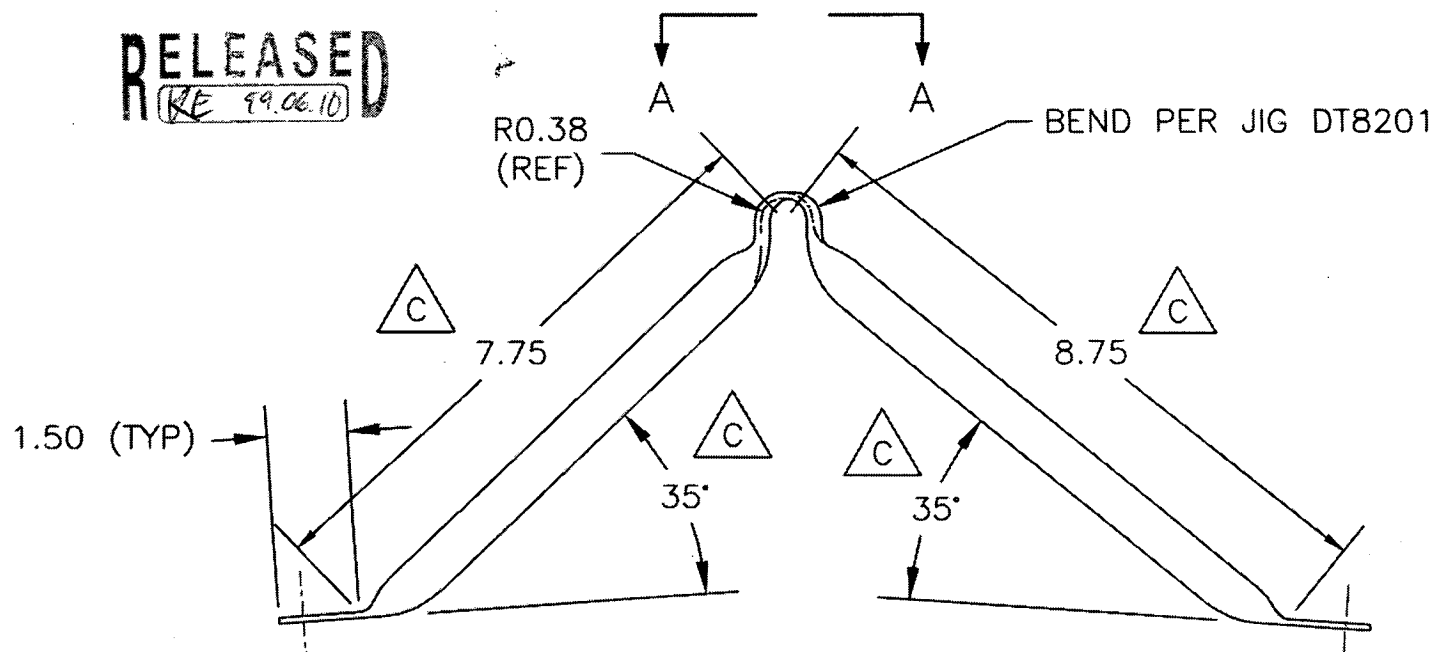
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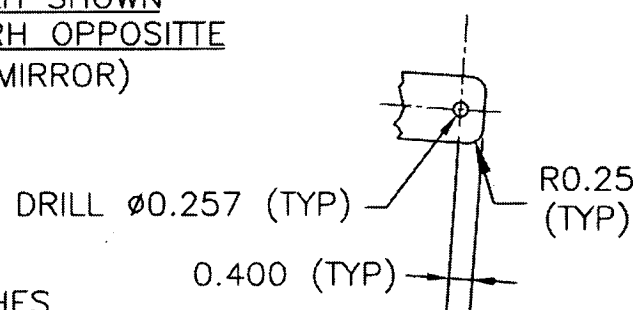
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DATE	99.06.07			D2013
				TITLE
				MIRROR BRACKET
				REV. C
				SHEET 3 OF 3
				SCALE
				NTS



D2013-5 LH SHOWN
D2013-6 RH OPPOSITE
(FOR 204 MIRROR)



CUT LENGTH: 20.75 INCHES

MATERIAL: AISI 304/316 SS SEAMLESS TUBE,
0.750 O.D. x 0.049 WALL

VIEW A-A

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